

Work Order ID 54328 *3*

December 8, 2009 8:44:47 AM

Page 1

Accept

Setup Start

Stop

Item ID: D3782-045

Revision ID:

Item Name: Back Leg Assembly

Start Date: 08/12/2009 Start Qty: ~~40.00~~ *25 3*

Required Date: 16/12/2009 Req'd Qty: 40.00

Cust Item ID:

Customer:

Reference:

Run Start

Stop

Approvals:

Process Plan: *PL*

Date: *08-12-8*

Tooling:




Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3782	Rev A								
100	Pick Kit	0.00							
									
Packaging	Memo	0.00							
Packaging									
110	Small Fab	0.00							
									
Small Fab	Memo	0.00							
Small Fab	1-assemble as per dwg D3782								
120	QC5- Inspect part completeness to step on W/O	0.00							
									
QC	Memo	0.00							
Quality Control									

SB 10/01/12 3

SB 10/01/12 3

SB 10/01/12 13

Work Order ID 54328

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Item ID: D3782-045

Accept



Setup Start



Revision ID:

Item Name: Back Leg Assembly

Stop



Start Date: 08/12/2009 Start Qty: 40.00



Cust Item ID:

Required Date: 16/12/2009 Req'd Qty: 40.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location:

0.00

Memo

0.00

140



QC

Quality Control

QC21 - Final Inspection - Work Order Release

0.00

Memo

0.00

Rec'd 12/12/09 (3)

10/01/13

me 10-12-010

Picklist Print

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Page 1

Work Order ID: 54328

Parent Item: D3782-045

Parent Item Name: Back Leg Assembly



Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-15A  Bolt		Purchased	No			110	Each	182.0000	80.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

182

113121

182

AN45-15A

Purchased

No

110

Each

67.0000

40.0000



EYE BOLT



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

67

107938

4

109012

33

109091

12

109118

18

6 80 10/01/12

3 80 10/01/12

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Work Order ID: 54328

Parent Item: D3782-045

Parent Item Name: Back Leg Assembly

Comments:



Page 2

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Start Date: 08/12/2009 Start Qty: 40.00		Required Date: 16/12/2009 Required Qty: 40.00		Date Issued	Status
									Remaining Qty To Pick	Qty Issued				
AN5-15A 		Purchased	No			110	Each	95.0000	40.0000					

Bolt

Warehouse

Location

Loc Qty

Loc Code

Main Warehouse

ST

108880

95

110153

7

111668 ✓

1

14115

85

2

110

Each

56.0000

40.0000



3 10/01/12

AN5-17A



Bolt

Purchased

No

Warehouse

Location

Loc Qty

Loc Code

Main Warehouse

ST

102140

56

107939

4

110625

2

112314

2

112385 ✓

1

47

3 10/01/12

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Shop Packet Print

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Picklist Print

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Page 3

Work Order ID: 54328

Parent Item: D3782-045

Parent Item Name: Back Leg Assembly


Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416  Washer		Purchased	No			110	Each	2,177.000	160.0000			

NAS114800463 I
QSF 42.11

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse	M 113205	
ST	2177	
108161	329	
110523	340	
111279	101	
111916	482	
112314	925	
16941	0	

8 88 10/10/12

AN960JD516



Washer

Purchased

No

110

Each

976.0000

200.0000

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	976	
110363	46	
110523	57	
111279	39	
112082	64	
112314	14	
112828	256	
113149 ✓	500	

15 88 10/10/12

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Shop Packet Print

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Picklist Print

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Work Order ID: 54328



Parent Item: D3782-045



Parent Item Name: Back Leg Assembly

Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3764-1

Manufactured

No

110

Each

16.0000

40.0000



Back Leg Fitting



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

B 54340

ST

16

40970

2

42958

6

51397

8

D3772-1

Manufactured

No

110

Each

6.0000

40.0000



Back Leg



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

B 54374

ST

6

42240

2

42964

4

D3773-041

Manufactured

No

110

Each

0.0000

40.0000



Headrest Assembly



B 54442

②

8 10/01/12

3

8 10/01/12

③

8 10/01/12

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Shop Packet Print

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Work Order ID: 54328

Parent Item: D3782-045

Parent Item Name: Back Leg Assembly

Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 40.00

Required Qty: 40.00

Component Item: (D)/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3786-1



Sleeve

Manufactured

No

110

Each

29.0000

40.0000

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

29

43036

18

44533

11

3

88 10/10/12

D3787-1



Foot

Manufactured

No

110

Each

36.0000

40.0000

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

36

39397

3

46597

33

3

88 10/10/12

MS21042L4



Nut

Purchased

No

110

Each

4,055.000

80.0000

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

4055

110507

184

111827

3871

15924

0

E

88 10/10/12

Work Order ID: 54328

Parent Item: D3782-045

Parent Item Name: Back Leg Assembly


Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L5 		Purchased	No			110	Each	730.0000	120.0000			

Nut

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

730

110382

10

111636

11

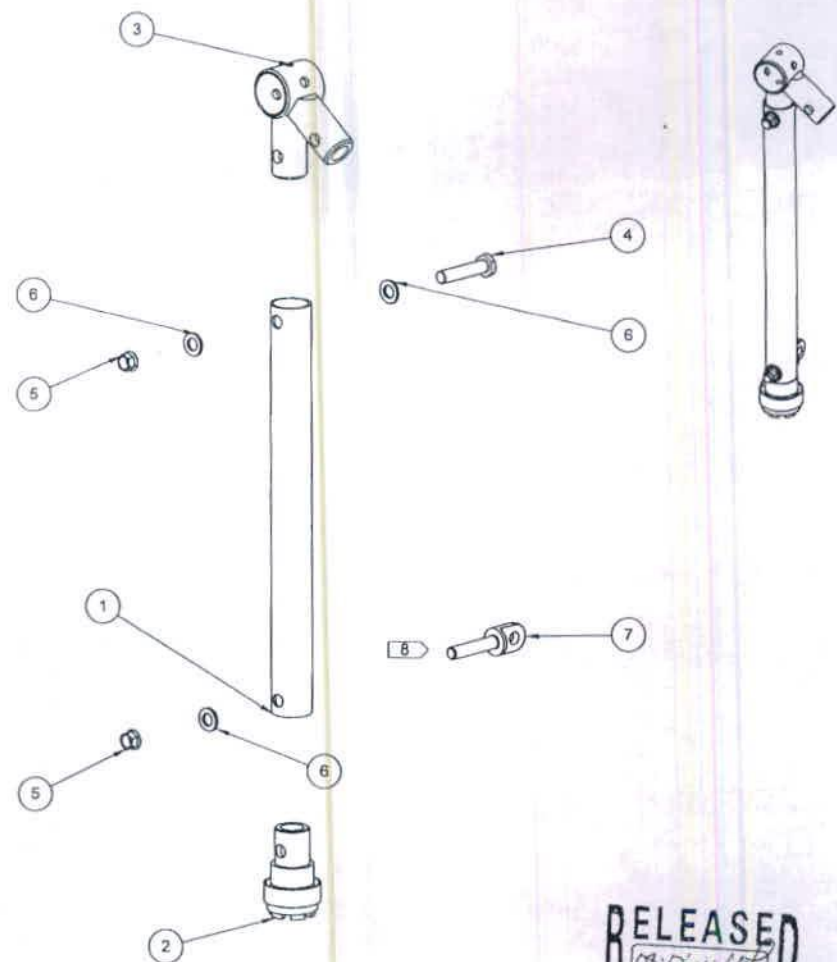
112314

709

 9 _____ 10/10/12

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3768-1	FRONT INBOARD LEG	1
2	D3787-1	FOOT	1
3	D3762-041	FRONT LEG FITTING ASSY	1
4	AN5-13A	BOLT	1
5	MS21042L5	NUT	2
6	NAS1149D0568J	WASHER (AN960JD516)	3
7	AN45-13A	EYE BOLT	1

NO 54328
BPO9-12-8



D3782-041 FRONT INBOARD LEG ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs
- 8) ITEM 6 (AN45-13A EYE BOLT) INSTALLED AS SHOWN FOR D412-769-041 AFT FACING SEAT, LH
INSTALLED IN REVERSE FOR D412-769-042 AFT FACING SEAT, RH

RELEASED
08-06-04

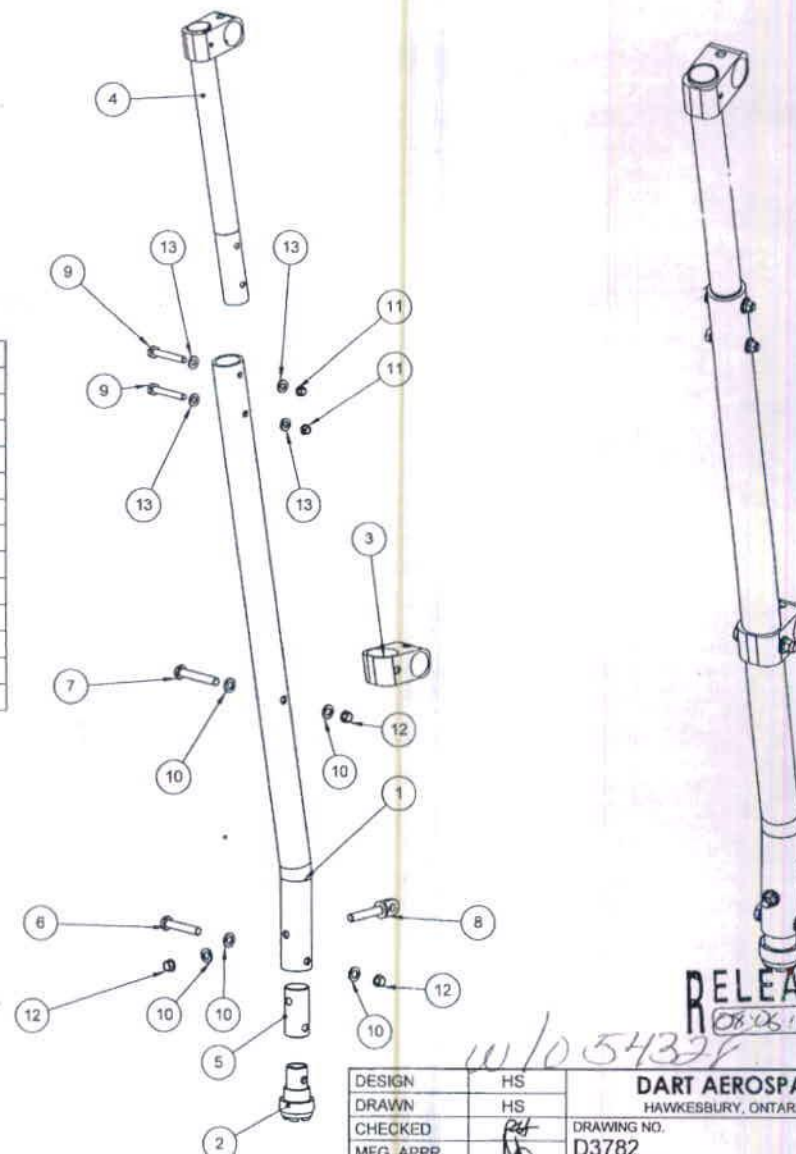
A	NEW ISSUE		HS	08.06.04
REV.		DESCRIPTION	BY	DATE
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MFG. APPR.				
APPROVED				
DE APPR.				
DATE	08.06.04			

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-045)
1	D3772-1	BACK LEG	1
2	D3787-1	FOOT	1
3	D3784-1	BACK LEG FITTING	1
4	D3773-041	HEAD REST ADAPTER ASSY	1
5	D3786-1	SLEEVE	1
6	AN5-15A	BOLT	1
7	AN5-17A	BOLT	1
8	AN45-15A	EYE BOLT	1
9	AN4-15A	BOLT	2
10	NAS1149D0568J	WASHER (AN960JD516)	5
11	MS21042L4	NUT	2
12	MS21042L5	NUT	3
13	NAS1149D0463J	WASHER (AN960JD416)	4

D3782-045 BACK LEG ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 4.71 lbs



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08.06.15

